

# PROCESSTEC

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## CUSTOMER CATALOG RECOMMENDED SPARE PARTS

### ViscoTwin 130-G8(NG)

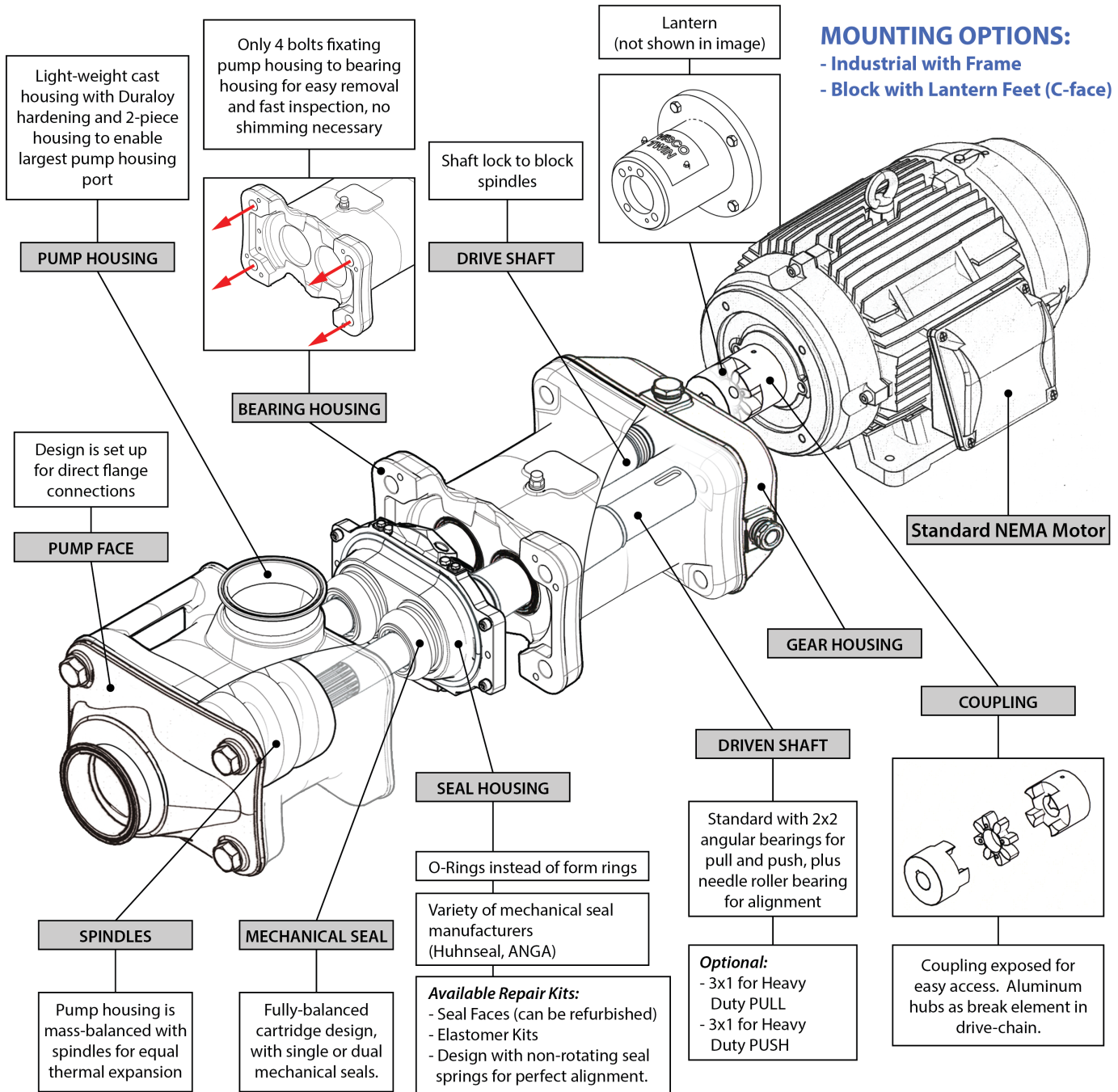
MAINTENANCE LEVEL 3

**RELEASE - NOVEMBER 2021**  
(valid until further notice)

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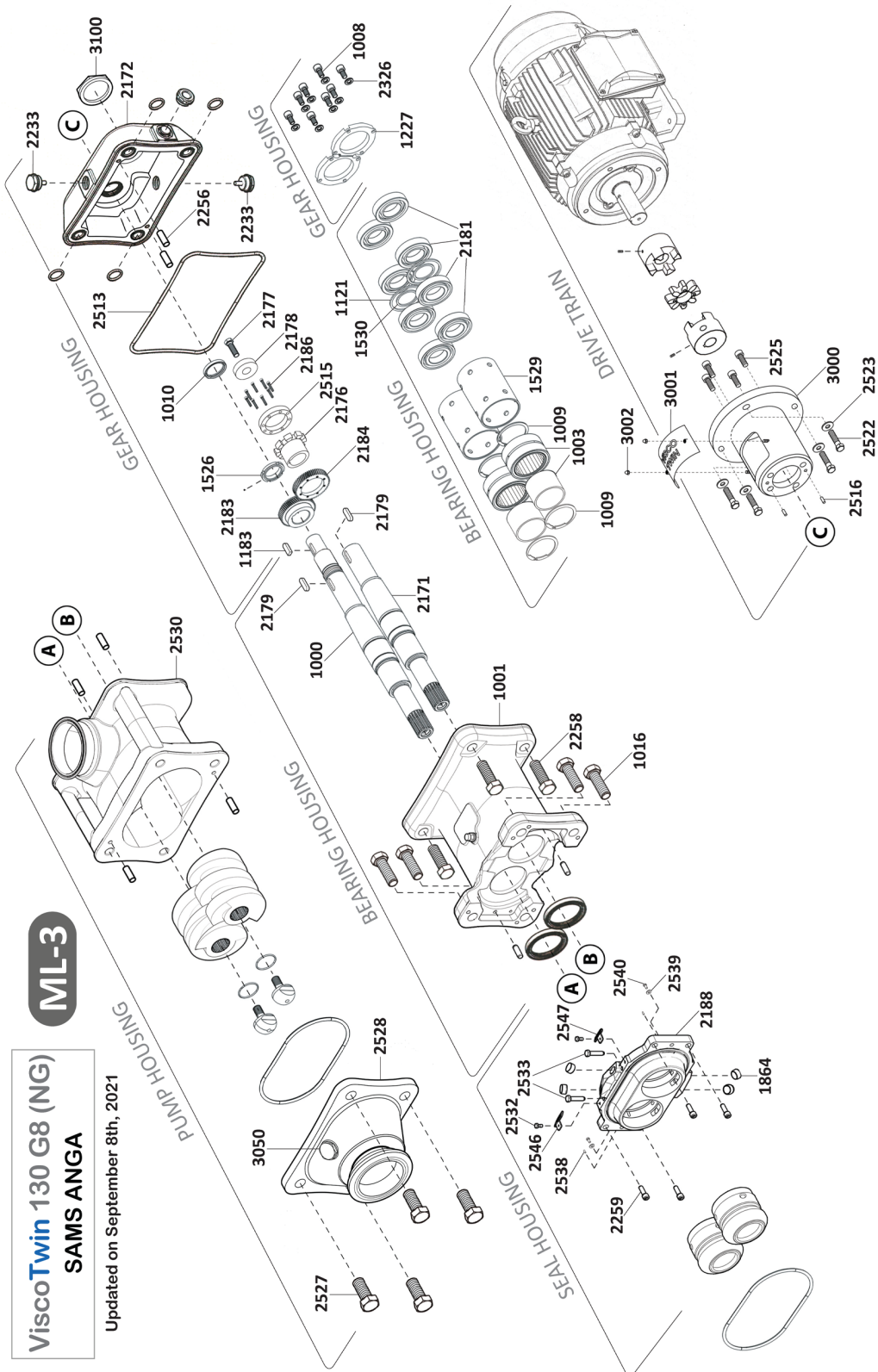
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(valid until further notice) .....	i
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**1. OVERVIEW ML3 G8(NG)**

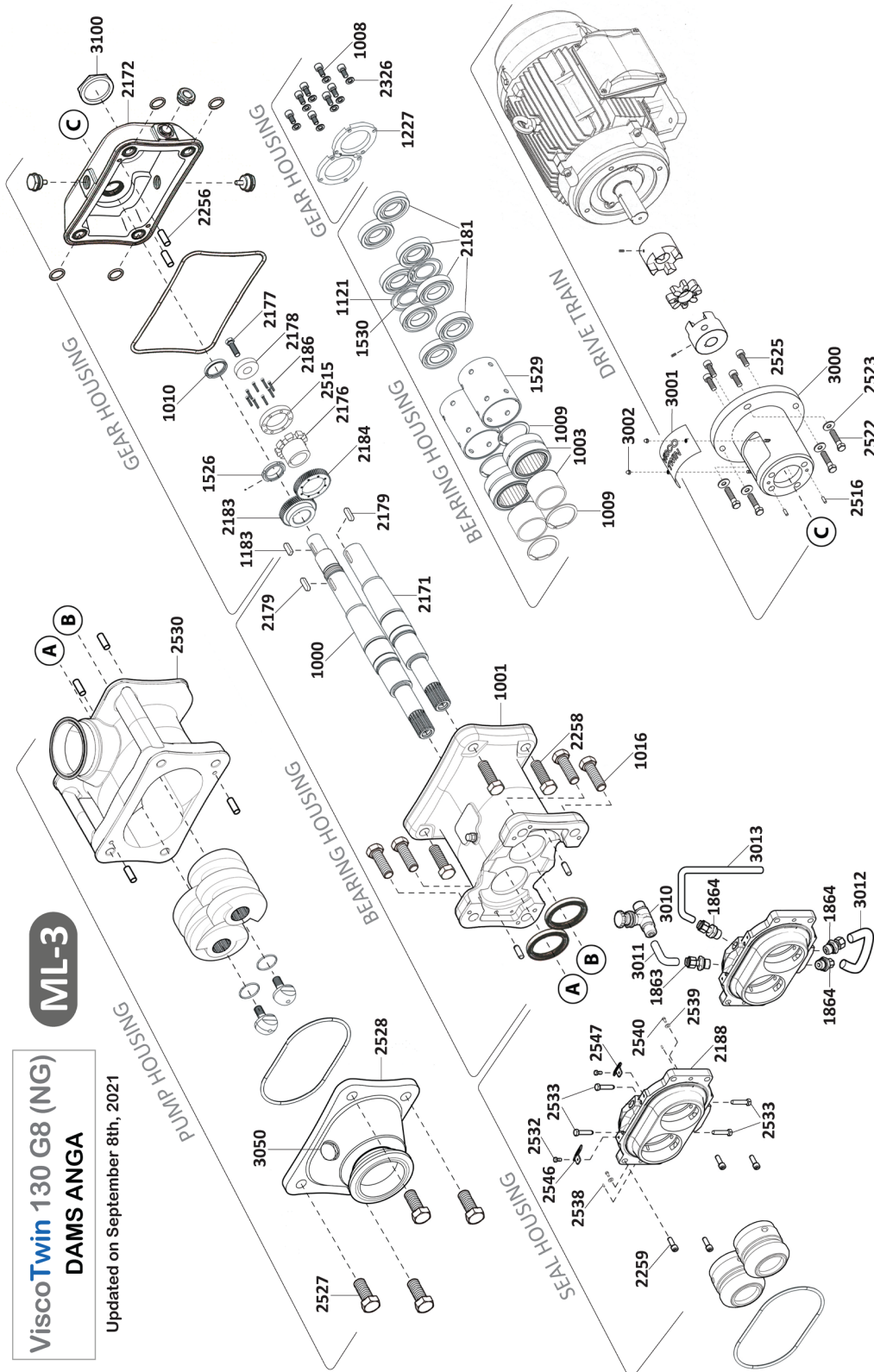


## 2. EXPLOSION DRAWINGS ML3: VT130-G8(NG)

### 2.1. ML3 EXPLOSION DRAWING: VT130-G8 SAMS ANGA



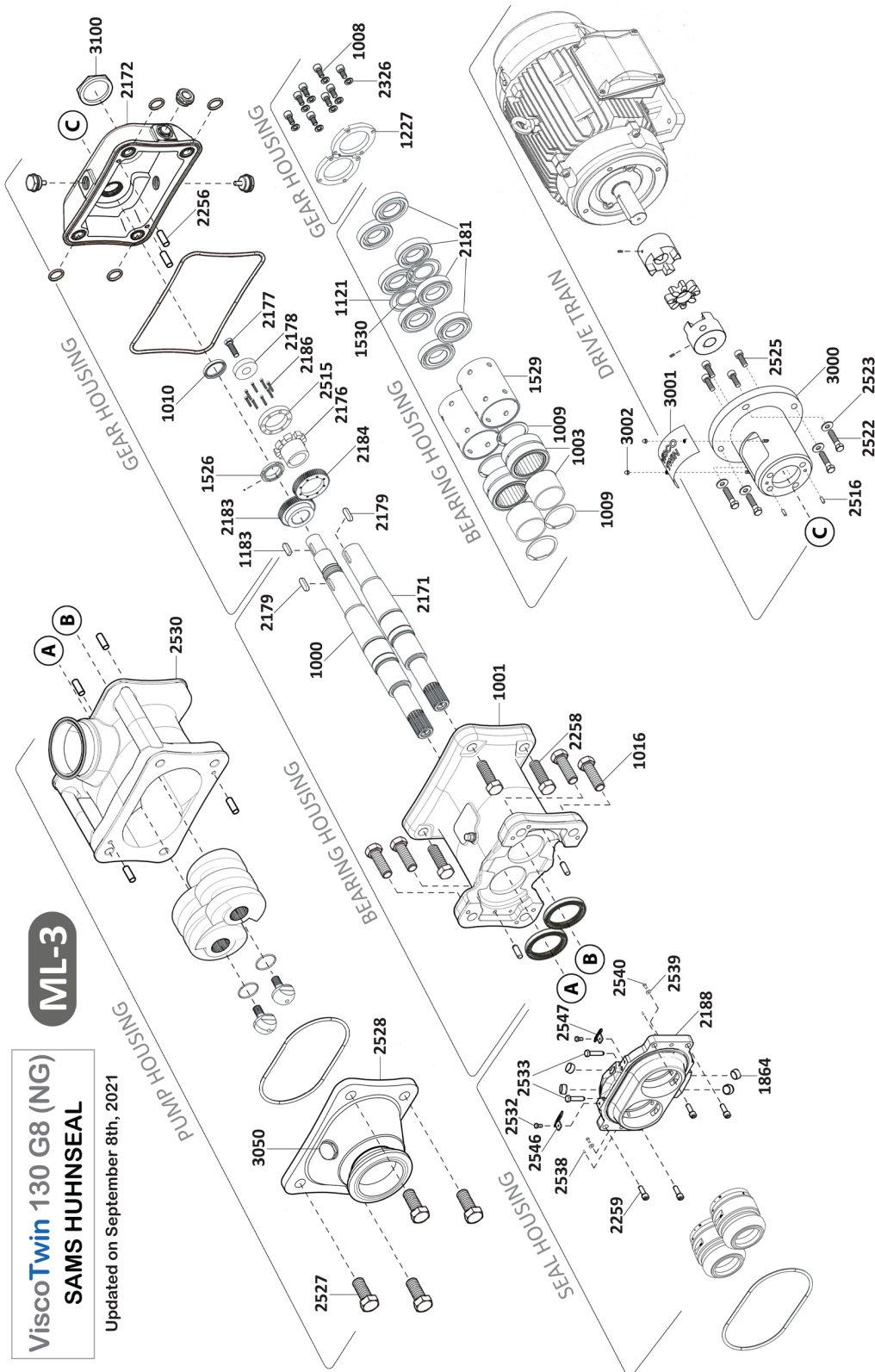
**2.2. ML3 EXPLOSION DRAWING: VT130-G8 DAMS ANGA**



**ML-3**  
**ViscoTwin 130 G8 (NG)**  
**DAMS ANGA**  
Updated on September 8th, 2021



**2.3. ML3 EXPLOSION DRAWING: VT130-G8 SAMS HUHNSEAL**



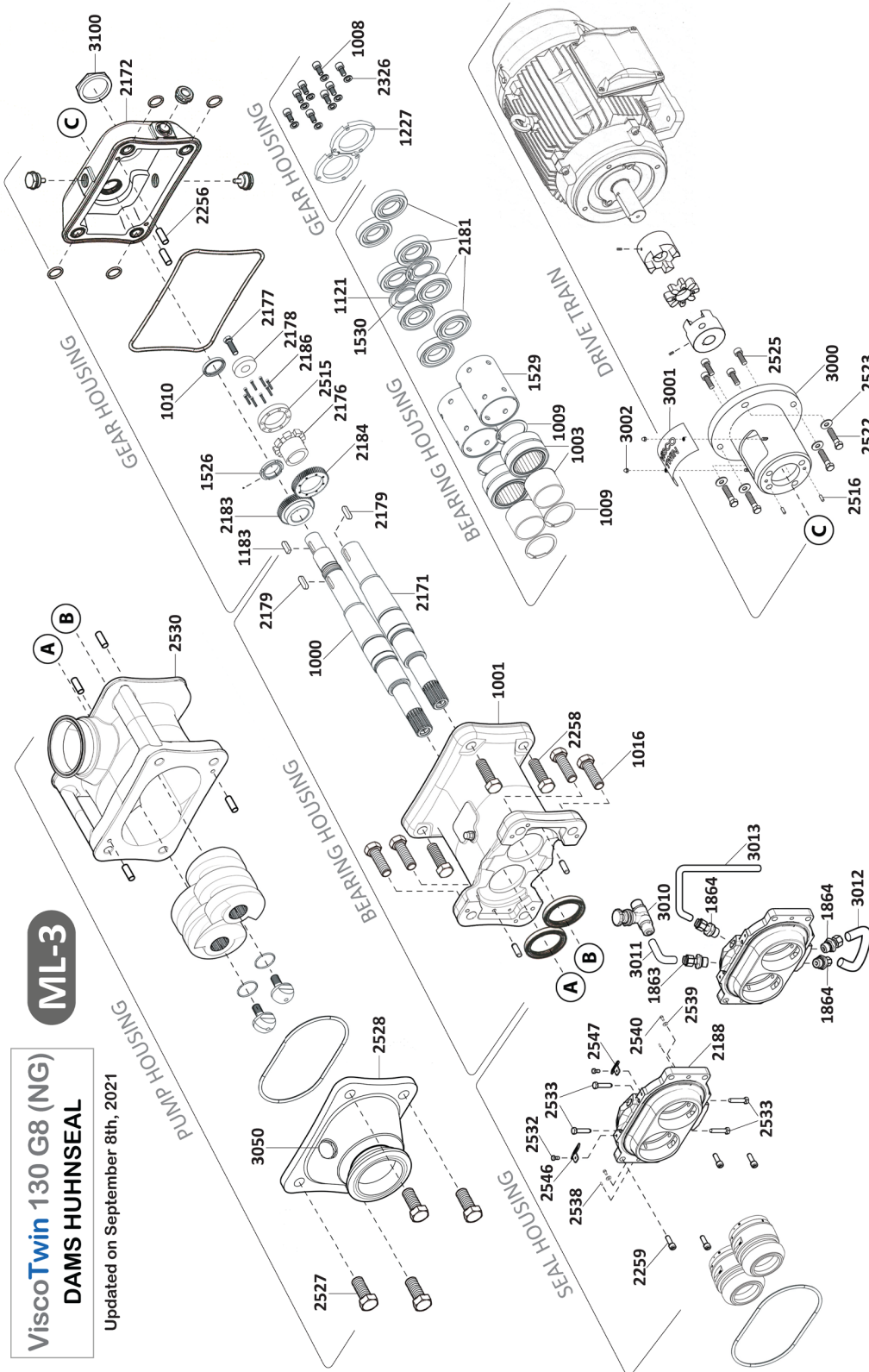
**ML-3**

**ViscoTwin 130 G8 (NG)  
SAMS HUHNSEAL**

Updated on September 8th, 2021



**2.4. ML3 EXPLOSION DRAWING: VT130-G8 DAMS HUHNSEAL**



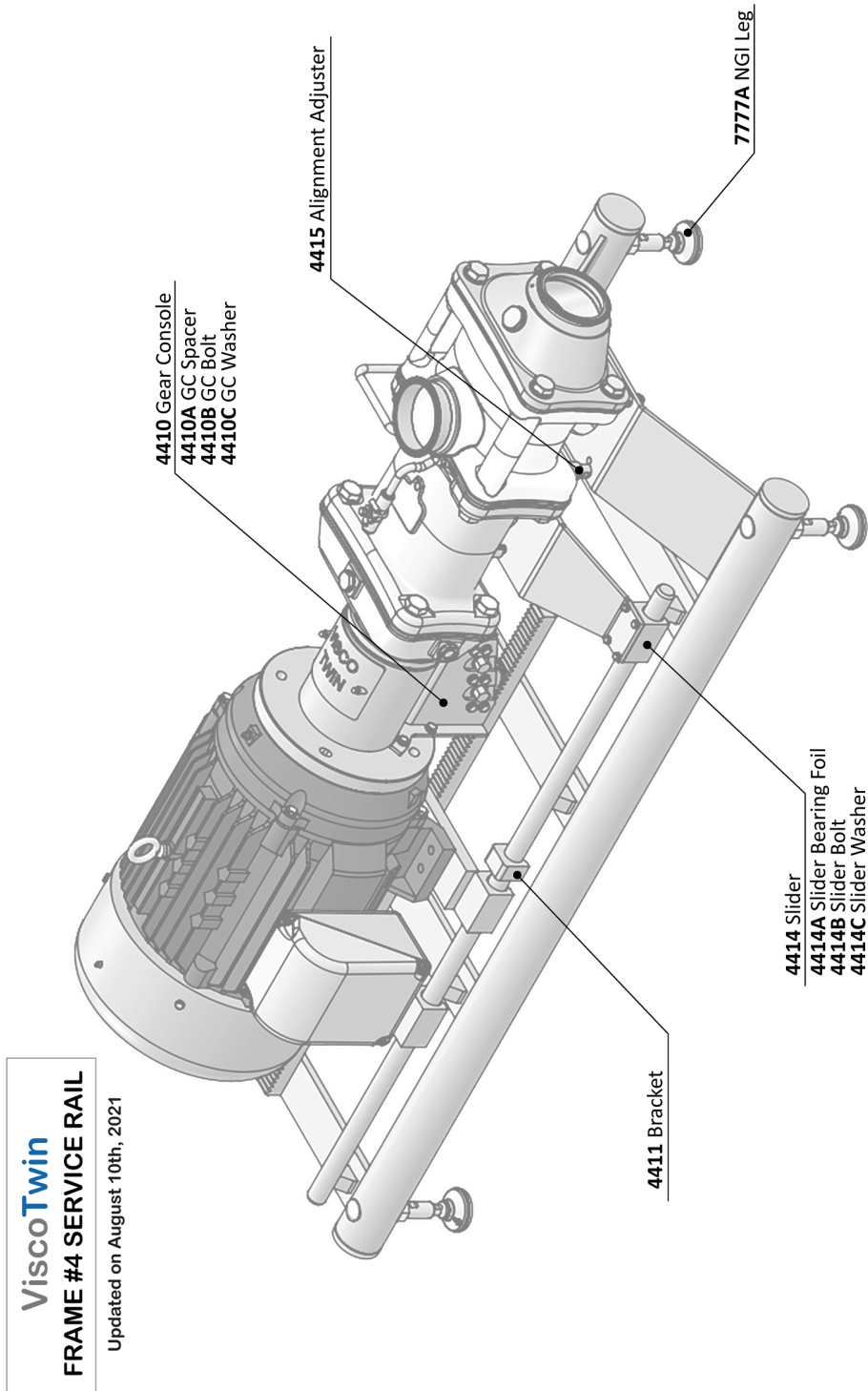
**ML-3**

**ViscoTwin 130 G8 (NG)  
DAMS HUHNSEAL**

Updated on September 8th, 2021



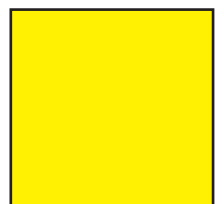
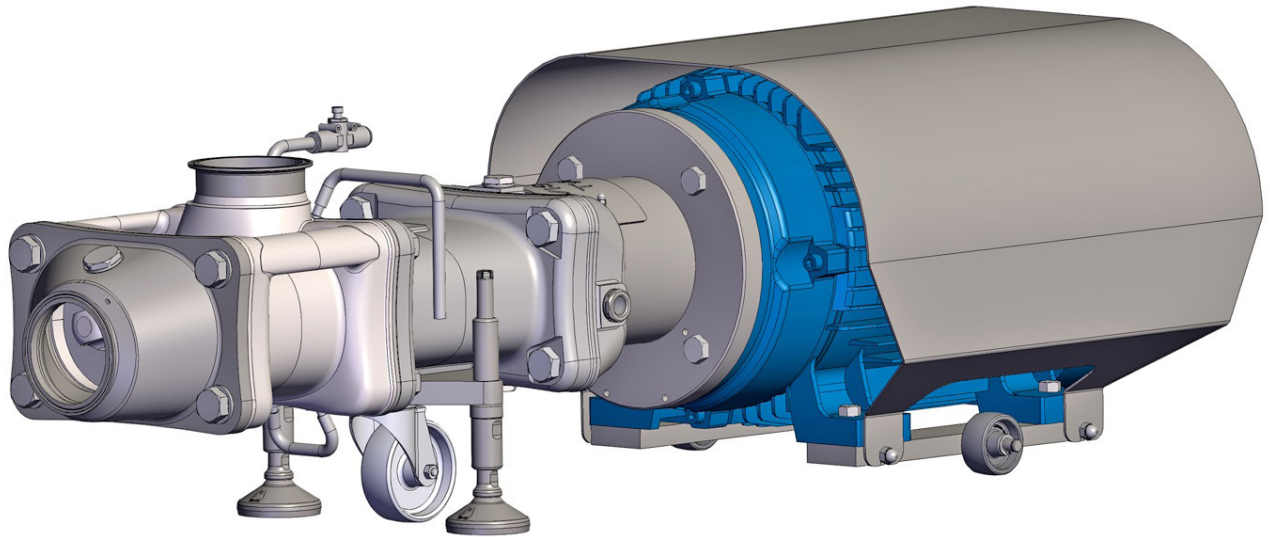
**2.5. ML3 EXPLOSION DRAWING: VT130-G8 FRAME#4**



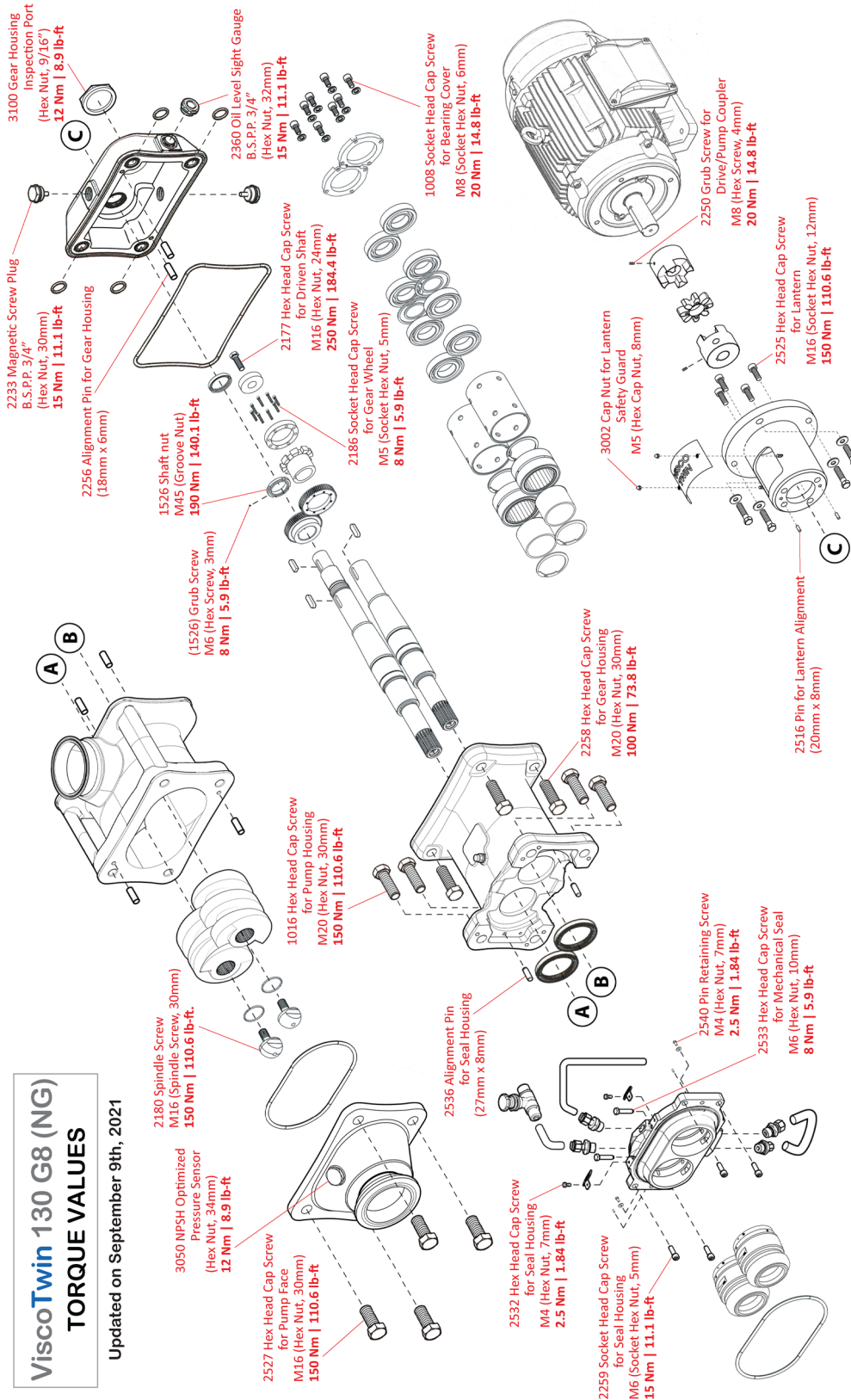


**2.5. ML3 EXPLOSION DRAWING: VT130-G8 FRAME#6**

**Frame #6 - On Wheels - *NEW!***



**3. TORQUE VALUES ML3: VT130-G8(NG)**




**ViscoTwin 130 G8 (NG)**  
**TORQUE VALUES**


Updated on September 9th, 2021





## 4. SPARE PARTS ML3: VT130-G8(NG)

### 4.1. Pump Housing

<b>Hex Head Cap Screw for Pump Face_VT130_G8, G9</b>				<b>for Pos. 2527</b>
Part #	Customer Reference #	Material	Specification / Size	
21794		SS	ISO4017-M20x40	
<b>NOTES:</b>				


<b>Pump Face_NPSH-Optimized_VT130_G8, G9</b>				<b>for Pos. 2528</b>
Part #	Customer Reference #	Material	Specification / Size	
22029		SS	OD 4", ASME/ DIN11866_C	
22268		SS	OD 6", ASME/ DIN11866_C	
<b>NOTES:</b>				


<b>Sensor Plug_VT104, VT130_G8, G9</b>				<b>for Pos. 3050</b>
Part #	Customer Reference #	Material	Specification / Size	
22252		316L	1x24x2	
<p><b>NOTES:</b> ADAPTER PLUG ASEPTOFLEX VARIO</p>				


<b>O-Ring for Sensor Plug_VT104, VT130_G8, G9</b>				<b>for Pos. 3050A</b>
Part #	Customer Reference #	Material	Specification / Size	
22253		FKM	24x2, in contact with the medium	
<p><b>NOTES:</b></p>				


<b>Pump Housing_VT130_G8, G9</b>				<b>for Pos. 2530</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21800		SS	OD 3", ASME/ DIN11866_C	
21801		SS	OD 4", ASME/ DIN11866_C	
21802		SS	OD 5", ASME/ DIN11866_C	
<b>NOTES:</b>				


**4.2. Seal Housing**

<b>SS-400_Seal Water Fitting_VT70, VT104, VT130_G8, G9</b>				<b>for Pos. 1863</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21464		316	P1:OD1/4"/P2:1/4"BSP	
21879		316	P1:OD1/4"/P2:OD1/4"	
21881		316	P1:OD1/4"/P2:OD1/4"	
22206		316	P1:OD1/4"/P2:1/4" NPT	
21461		316	P1:OD1/4"/P2:1/8"BSP	
21462		316	P1:OD1/4"/P2:1/4"BSP	
21463		316	P1:3/8" NPT/P2:OD1/4"	
22205		316	P1:OD1/4"/P2:1/4"BSP	
21690		316	P1:OD1/4"/P2:3/8"BSP	
<b>NOTES:</b>				


<b>SS-600_Seal Water Fitting_VT70, VT104, VT130_G8, G9</b>				<b>for Pos. 1864</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
20520		316	OD3/8"	
20537		316	P1:OD3/8"/P2:1/8"BSP	
21278		316	OD3/8"/1/4"BSP	
21645		316	OD3/8"	
21868		316	3/8" NPT/OD3/8"	
21869		316	3/8" NPT/OD3/8"	
21870		316	3/8" NPT/OD3/8"	
21880		316	P1:OD3/8"/P2:OD3/8"/ P3:OD1/4"	
21882		316	P1:OD3/8"/P2:1/4"BSP	
21689		316	OD3/8"/3/8"BSP	
<b>NOTES:</b>				


<b>Seal Housing_VT130_G8, G9</b>				<b>for Pos. 2188</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21825		316L	3A	
<b>NOTES:</b>				


<b>Hex Socket Screw for Seal Housing_VT70, VT104, VT130_G8, G9</b>				<b>for Pos. 2259</b>
Part #	Customer Reference #	Material	Specification / Size	
19366		Stainless	DIN912-M6x20	
<b>NOTES:</b>				


<b>Fixing Hex Bolt for Mechanical Seal_VT130_G8, G9</b>				<b>for Pos. 2533</b>
Part #	Customer Reference #	Material	Specification / Size	
22075		304	fixing screw	
<b>NOTES:</b>				





<b>Hex Bolt for Seal Housing_VT70, VT104, VT130_G8, G9</b>				<b>for Pos. 2538</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22263		304	ISO2338- 3h8x12	
<b>NOTES:</b>				


<b>Washer for Seal Housing Bolt_VT70, VT104, VT130_G8, G9</b>				<b>for Pos. 2539</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
19082		SS	DIN9021-A 4,3	
<b>NOTES:</b>				


<b>Dowel Pin Retaining Screw_VT104_VT130_G8, G9</b>				<b>for Pos. 2540</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22069		304	ISO4017-M4x8	
<b>NOTES:</b>				


<b>Safety Guard Right_VT104, VT130_G8, G9</b>				<b>for Pos. 2546</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21826		SS	GRD, right	
<b>NOTES:</b>				


<b>Safety Guard Left_VT104, VT130_G8, G9</b>				<b>for Pos. 2547</b>
Part #	Customer Reference #	Material	Specification / Size	
21827		SS	GRD, left	
<b>NOTES:</b>				


<b>Hex Bolt for Protection Shield_VT70, VT104, VT130_G8, G9</b>				<b>for Pos. 2532</b>
Part #	Customer Reference #	Material	Specification / Size	
18792		SS	ISO4017-M 4x10	
<b>NOTES:</b>				


<b>SS-1 Needle Valve</b>				<b>for Pos. 3010</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
10742		H1:316	H1:6mm	
10743		H1:316	H1:8mm	
10744		H1:316	H1:10mm	
16039		H1:316	H1:1/2"/PC:OD1/2"	
19072		H1:316	H1:3/8"/VS:1/4"	
6268		H1:316	H1:1/4" IPS	
10745		H1:316	H1:1/4"	
<b>NOTES:</b>				


<b>Seal Water Tubing_VT70, VT104, VT130_G8, G9</b>				<b>for Pos. 3011</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22014		316	T:OD1/4"	
<b>NOTES:</b> <i>Top Inlet Tube</i>				

Seal Water Tubing_VT70, VT104, VT130_G8, G9				for Pos. 3012
Part #	Customer Reference #	Material	Specification / Size	
22015		316	T:OD3/8"	
<p><b>NOTES:</b> <i>Bottom Loop Tube</i></p>				


Seal Water Tubing_VT70, VT104, VT130_G8, G9				for Pos. 3013
Part #	Customer Reference #	Material	Specification / Size	
22017		316	T:OD3/8"	
<p><b>NOTES:</b> <i>Top Outlet Tube</i></p>				


<b>SM4100</b>				<b>for Pos. 3014</b>
Part #	Customer Reference #	Material	Specification / Size	
21460		316	AC:1/4"BSP	
<p><b>NOTES:</b> Magnetic-Inductive Flow Meter Connection Type: G Thread Male</p>				

<b>EVC004 Right Angle Connector Cable</b>				<b>for Pos. 3014A</b>
Part #	Customer Reference #	Material	Specification / Size	
11074		FKM	--	
<p><b>NOTES:</b></p>				


<b>6213</b>				<b>for Pos. 3015</b>
Part #	Customer Reference #	Material	Specification / Size	
21951		316L, EPDM	H1:1/4" NPT/VS:10 mm	
<p><b>NOTES:</b> <i>Buerkert Solenoid Valve</i></p>				


**4.3. Bearing Housing**


<b>Drive Shaft_VT130_G8, G9</b>				<b>for Pos. 1000</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21980		316L	replaceable sleeves	
22628		316L	non-replaceable sleeves	
<b>NOTES:</b>				


<b>Driven Shaft_VT130_G8, G9</b>				<b>for Pos. 2171</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21976		316L	non-replaceable sleeves	
22615		316L	replaceable sleeves	
<b>NOTES:</b>				





<b>Bearing Housing_VT130_G8, G9</b>				<b>for Pos. 1001</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22610		Cl	RAL5005, painted blue, 3-leg	
<b>NOTES:</b>				


<b>Bearing Housing_VT130_G8, G9</b>				<b>for Pos. 1001</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22609		SS	Stainless Steel Cast	
<b>NOTES:</b>				


<b>Needle Roller Bearing_VT130_G7, G8, G9</b>				<b>for Pos. 1003</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
18769		--	--	
<b>NOTES:</b>				


<b>Locking Snap Ring_VT130_G7, G8, G9</b>				<b>for Pos. 1009</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
18770		Steel	AV 58x2	
<b>NOTES:</b>				


<b>Hex Bolt for Bearing Housing_VT130_G8, G9</b>				<b>for Pos. 1016 / 2258</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22343		SS	ISO4017-M20x65	
<b>NOTES:</b>				


<b>Outer Spacer Ring for Ball Bearing_VT130_G7, G8, G9</b>				<b>for Pos. 1121</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
18766		SS	outside	
<b>NOTES:</b>				

<b>Inner Spacer Ring for Ball Bearing_VT130_G7, G8, G9</b>				<b>for Pos. 1530</b>
Part #	Customer Reference #	Material	Specification / Size	
18767		SS	inside	
<b>NOTES:</b>				


<b>Spacer Sleeve for Bearings_VT130_G7, G8, G9</b>				<b>for Pos. 1529</b>
Part #	Customer Reference #	Material	Specification / Size	
18771		CS	--	
<b>NOTES:</b>				


<b>Angular Ball Bearing_VT130_G7, G8, G9</b>				<b>for Pos. 2181</b>
Part #	Customer Reference #	Material	Specification / Size	
18768		--	--	
<b>NOTES:</b>				


<b>Key for Shaft_VT130_G8, G9</b>				<b>for Pos. 2179</b>
Part #	Customer Reference #	Material	Specification / Size	
22257		SS	DIN6885-AS 14x9x32	
<b>NOTES:</b>				

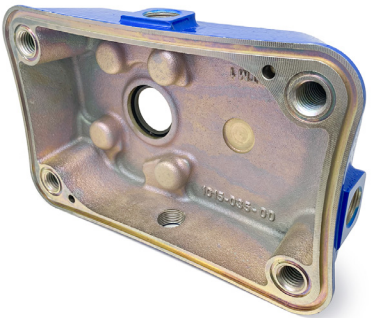
<b>Venting Valve_VT70, VT104, VT130_G7, G8, G9</b>				<b>for Pos. 2232</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
18757		304	G1/4"	
<b>NOTES:</b>				

**4.4. Gear Housing**


<b>Hex Socket Screw Bearing Cover_VT70, 104, 130_G8, G9</b>				<b>for Pos. 1008</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
19341		Steel-12.9	DIN912-M 8x20	
<b>NOTES:</b>				


<b>Bearing Cover_VT130_G7, G8, G9</b>				<b>for Pos. 1227</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
18772		--	--	
<b>NOTES:</b>				


<b>Drive Shaft Gear Wheel Nut_VT130_G7, G8, G9</b>				<b>for Pos. 1526</b>
Part #	Customer Reference #	Material	Specification / Size	
18763		SS	SKF, KMFE 9, M45x1,5	
<b>NOTES:</b>				


<b>Gear Housing_VT130_G8, G9</b>				<b>for Pos. 2172</b>
Part #	Customer Reference #	Material	Specification / Size	
22608		CI	RAL5005, Housing NO Gapping Port	
<b>NOTES:</b>				





<b>Gear Housing_VT130_G8, G9</b>				<b>for Pos. 2172</b>
Part #	Customer Reference #	Material	Specification / Size	
22251		SS	Housing with Gapping Port	
<b>NOTES:</b>				


<b>Blind Plug_VT130_G8, G9_SS</b>				<b>for Pos. 3100</b>
Part #	Customer Reference #	Material	Specification / Size	
22249		304	50 mm	
<b>NOTES:</b>				


<b>Gear Wheel Collar Driven Shaft_VT130_G8, G9</b>				<b>for Pos. 2176</b>
Part #	Customer Reference #	Material	Specification / Size	
22611		Steel	--	
<b>NOTES:</b>				


<b>Hex Bolt for Driven Shaft_VT104, VT130_G8, G9</b>				<b>for Pos. 2177</b>
Part #	Customer Reference #	Material	Specification / Size	
22335		Steel-12.9	ISO4017-M16x50	
<b>NOTES:</b>				

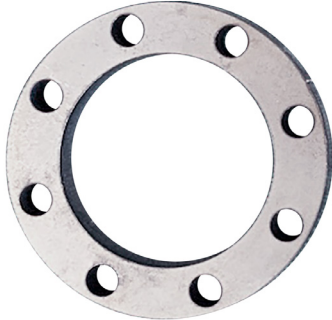
<b>Press Ring Gear Wheel Driven Shaft_VT130_G8, G9</b>				<b>for Pos. 2178</b>
Part #	Customer Reference #	Material	Specification / Size	
22612		SS	--	
<b>NOTES:</b>				

<b>Gear Wheel Drive Shaft_VT130_G8, G9</b>				<b>for Pos. 2183</b>
Part #	Customer Reference #	Material	Specification / Size	
22339		5115 hardened	58teeth, w=20mm, module 1,5	
<b>NOTES:</b>				

<b>Gear Wheel Driven Shaft_VT130_G8, G9</b>				<b>for Pos. 2184</b>
Part #	Customer Reference #	Material	Specification / Size	
22340		5115 hardened	58teeth, b=20 mm, module 1,5	
<b>NOTES:</b>				


<b>Hex Socket Screw for Gear Cover VT130_G8, G9</b>				<b>for Pos. 2186</b>
Part #	Customer Reference #	Material	Specification / Size	
22333		Steel 12.9	DIN912-M6x30	
<b>NOTES:</b>				

<b>Washer for Bearing Cover Screw_VT130_G7, G8, G9</b>				<b>for Pos. 2326</b>
Part #	Customer Reference #	Material	Specification / Size	
19081		SS	--	
<b>NOTES:</b>				


<b>Gear Synchronization Lock Ring_VT130_G8, G9</b>				<b>for Pos. 2515</b>
Part #	Customer Reference #	Material	Specification / Size	
22074		CS	--	
<b>NOTES:</b>				


**4.5. Drive Train**


**4.5.1. Lanterns**


<b>G8, G9-IEC180 Lantern</b>					<b>for Pos. 3000</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Specific Model Name</b>	<b>Material</b>	<b>Specification / Size</b>	
21543		G8,G9-IEC180 Lantern	304	VTG8,G9-IEC180 Frame	
21931		G8,G9-IEC200 Lantern	304	VTG8,G9-IEC200 Frame	
21541		G8,G9-NEMA180-250 Lantern	304	VTG8,G9-NEMA180-250 Frame DWG 7.38-NGLA-N250	
21542		G8,G9-NEMA280 Lantern	304	VTG8,G9-NEMA280 Frame DWG 20200426-01	
21666		G8,G9-NEMA320 Lantern	304	VTG8,G9-NEMA320 Frame DWG 20200424-01 Vesion B	
22203		G8,G9-NEMA360 Lantern	304	VTG8,G9-NEMA360 Frame DWG 20200920-01 Vesion E	
<b>NOTES:</b>					

**4.5.2. Spare Parts for Lanterns**


<b>Pump Flange Pin_VT70, VT104, VT130_G7, G8, G9</b>				<b>for Pos. 2516</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
18764		SS	8 mm, OD 8x20	
<b>NOTES:</b>				


<b>Hex Head Screw_M18x2.5x80mm</b>				<b>for Pos. 2522</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21930		SS	M18x2.5x80 mm	
<b>NOTES:</b>				


Hex Head Screw_0.5-13x2.25in				for Pos. 2522
Part #	Customer Reference #	Material	Specification / Size	
20329		316	1/2"-13 Thread, 2.25" Long	
<p><b>NOTES:</b></p>				

Hex Head Screw_0.625-11x2in				for Pos. 2522
Part #	Customer Reference #	Material	Specification / Size	
17254		316	5/8"-11 Thread, 2" Long, Fully Threaded	
<p><b>NOTES:</b> <i>Motor Flange Plate Hex Head Screw</i></p>				





<b>Washer_M18</b>				<b>for Pos. 2523</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
20181		Aluminium	18 mm	
<b>NOTES:</b>				

<b>Washer_0.5in_SS</b>				<b>for Pos. 2523</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
20963		304	1/2"	
<b>NOTES:</b>				


<b>Washer_0.625in</b>				<b>for Pos. 2523</b>
Part #	Customer Reference #	Material	Specification / Size	
18960		316	5/8"	
<p><b>NOTES:</b> <i>Motor Flange Plate Washer</i></p>				


<b>Socket Head Cap Screw</b>				<b>for Pos. 2525</b>
Part #	Customer Reference #	Material	Specification / Size	
21938		STG	16 mm	
<p><b>NOTES:</b></p>				

<b>Lantern Protection Shield Visco Twin_G8, G9</b>				<b>for Pos. 3001</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21937		304	--	
<b>NOTES:</b>				


<b>Cap Nut for Protection Shield Lantern</b>				<b>for Pos. 3002</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21933		316	3 mm	
<b>NOTES:</b>				


**4.5.3. All Frame Legs**


<b>Pump Leg_VT70, VT104, VT130_G7, G8, G9</b>				<b>for Pos. 7777A</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21557		304	Thread Size M 20-2.5, Max Height 145 mm, Min Height 109 mm	
<b>NOTES:</b> NGI LEG				


<b>Pump Leg Cap_VT70, VT104, VT130_G7, G8, G9</b>				<b>for Pos. 7777B</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
21558		304	THOX Machine Foot Cap FDA Mounting Leg Cover	
<b>NOTES:</b> NGI CAP				


**4.5.4. Frame #4**


<b>Gearbox Frame4_Gear Console</b>				<b>for Pos. 4410</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22365		304	--	
<p><b>NOTES:</b> <i>Position 4404A for the Holder of Frame</i></p>				


<b>Spacer Gearbox Frame4_Gear Console Spacer</b>				<b>for Pos. 4410A</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22214		304	15 mm	
<p><b>NOTES:</b></p>				


<b>Gear Console Hex Head Bolt_M8x1.25x25mm</b>				<b>for Pos. 4410B</b>
Part #	Customer Reference #	Material	Specification / Size	
18554		316	M8 x 1.25 mm Hex Screw 25 mm L	
<b>NOTES:</b>				

<b>Gear Console Washer_8mm</b>				<b>for Pos. 4410C</b>
Part #	Customer Reference #	Material	Specification / Size	
18377		316	8 mm, Pumphead Support	
<b>NOTES:</b> <i>For use with Gear Console</i>				

<b>Bracket with Two Set Screws Frame4</b>				<b>for Pos. 4411</b>
Part #	Customer Reference #	Material	Specification / Size	
22217		304	Stop Bracket	
<b>NOTES:</b>				


<b>Slider Foil Frame4</b>				<b>for Pos. 4414A</b>
Part #	Customer Reference #	Material	Specification / Size	
22244		304	Slider Bearing Foil	
<b>NOTES:</b>				


<b>Hex Head Screw_M6x20mm</b>				<b>for Pos. 4414B</b>
Part #	Customer Reference #	Material	Specification / Size	
22242		316	6 mm, Length: 20mm	
<p><b>NOTES:</b> <i>Hex Head Screw for Slider Frame4</i></p>				


<b>Alignment Adjuster Frame4</b>				<b>for Pos. 4415</b>
Part #	Customer Reference #	Material	Specification / Size	
22223		304	10 mm, Height Adjuster	
<p><b>NOTES:</b></p>				





**4.5.4. Frame #6**


<b>Union Nut Motor Support_F6</b>				<b>for Pos. 6012</b>
Part #	Customer Reference #	Material	Specification / Size	
23218		SS	--	
<b>NOTES:</b> <div style="border: 1px solid black; width: 100px; height: 80px; margin-left: auto; margin-right: auto;"></div>				


<b>Wheel Motor Support Assembly_F6</b>				<b>for Pos. 6016</b>
Part #	Customer Reference #	Material	Specification / Size	
22461		PA6	OD60	
22462		PA6	OD75	
22464		PA6	OD100	
<b>NOTES:</b> Set of two <div style="border: 1px solid black; width: 100px; height: 80px; margin-left: auto; margin-right: auto;"></div>				

<b>Washer for Motor Wheel Assembly_F6</b>				<b>for Pos. 6017</b>
Part #	Customer Reference #	Material	Specification / Size	
23219		SS	--	
<b>NOTES:</b> <div style="border: 1px solid black; width: 100px; height: 80px; margin: 10px auto;"></div>				

<b>Locking Snap Ring for F6 Axles</b>				<b>for Pos. 6018</b>
Part #	Customer Reference #	Material	Specification / Size	
23115		SS	11.5 x 1 mm for OD 12 mm	
<b>NOTES:</b> <i>Set of two</i> <div style="border: 1px solid black; width: 100px; height: 80px; margin: 10px auto;"></div>				

<b>Pump Leg_F6_VT70, VT104, VT130_G7, G8, G9</b>				<b>for Pos.6022</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
23216		304	--	
<b>NOTES:</b> <div style="border: 1px solid black; width: 100px; height: 80px; margin: 10px auto;"></div>				

<b>Swivel Wheel Pump Support Assembly_F6</b>				<b>for Pos. 6024</b>
<b>Part #</b>	<b>Customer Reference #</b>	<b>Material</b>	<b>Specification / Size</b>	
22467	280016	304/PA6	--	
<b>NOTES:</b> Set of two <div style="border: 1px solid black; width: 100px; height: 80px; margin: 10px auto;"></div>				

Hex Bolt for Swivel Wheel Assembly_F6_VT130				for Pos. 6025
Part #	Customer Reference #	Material	Specification / Size	
23222		316	M8 x 1.25 - 18 mm	
<p><b>NOTES:</b> Set of two</p> <div style="border: 1px solid black; width: 100px; height: 80px; margin-left: auto; margin-right: auto;"></div>				