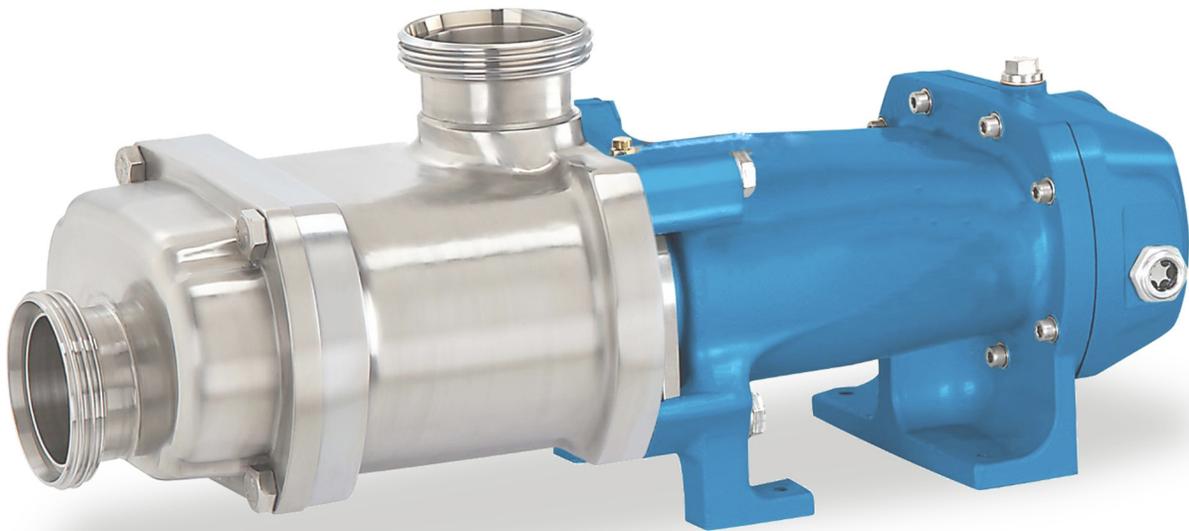


# SPARE PARTS

ViscoTwin

# VT104

G7



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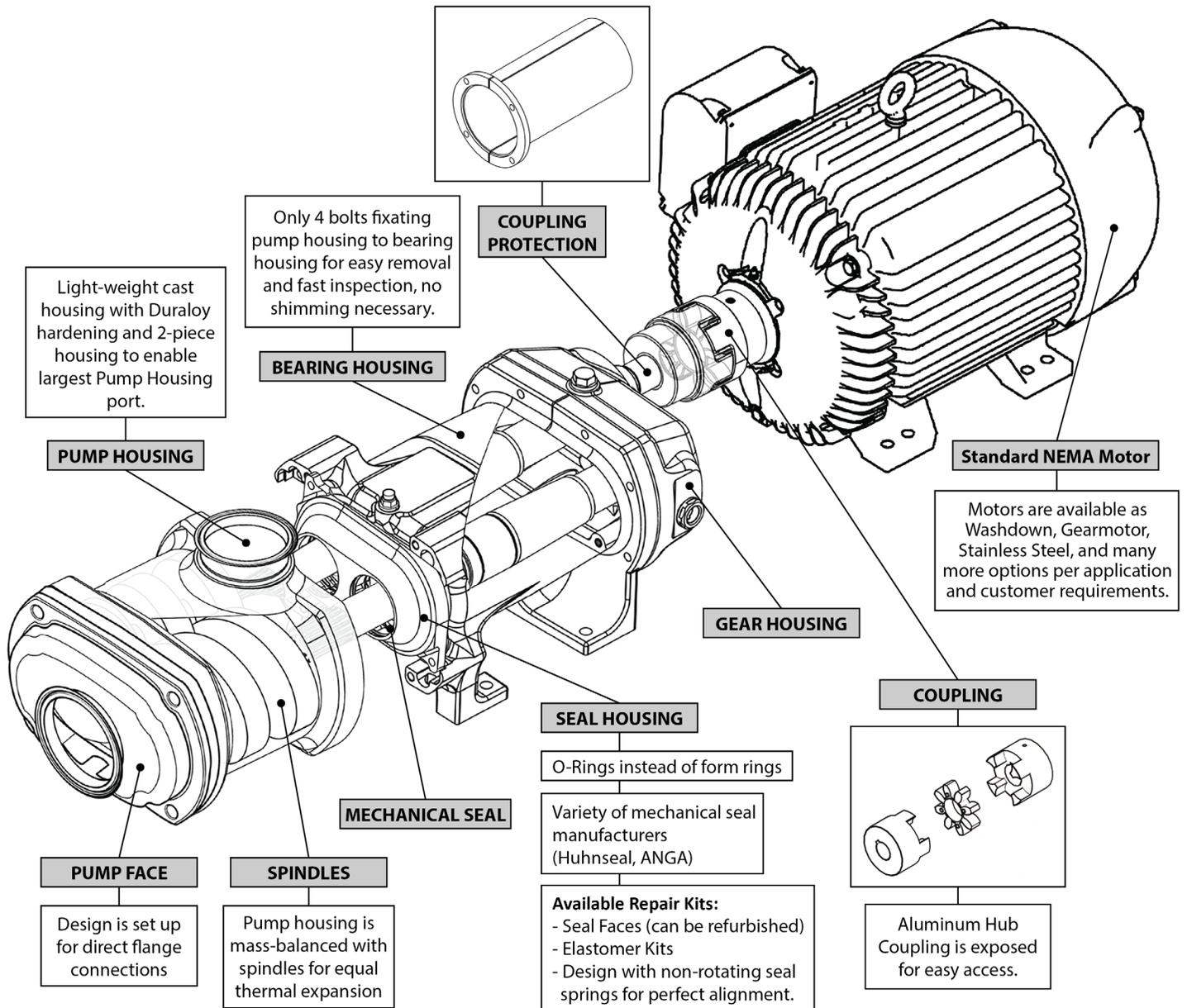
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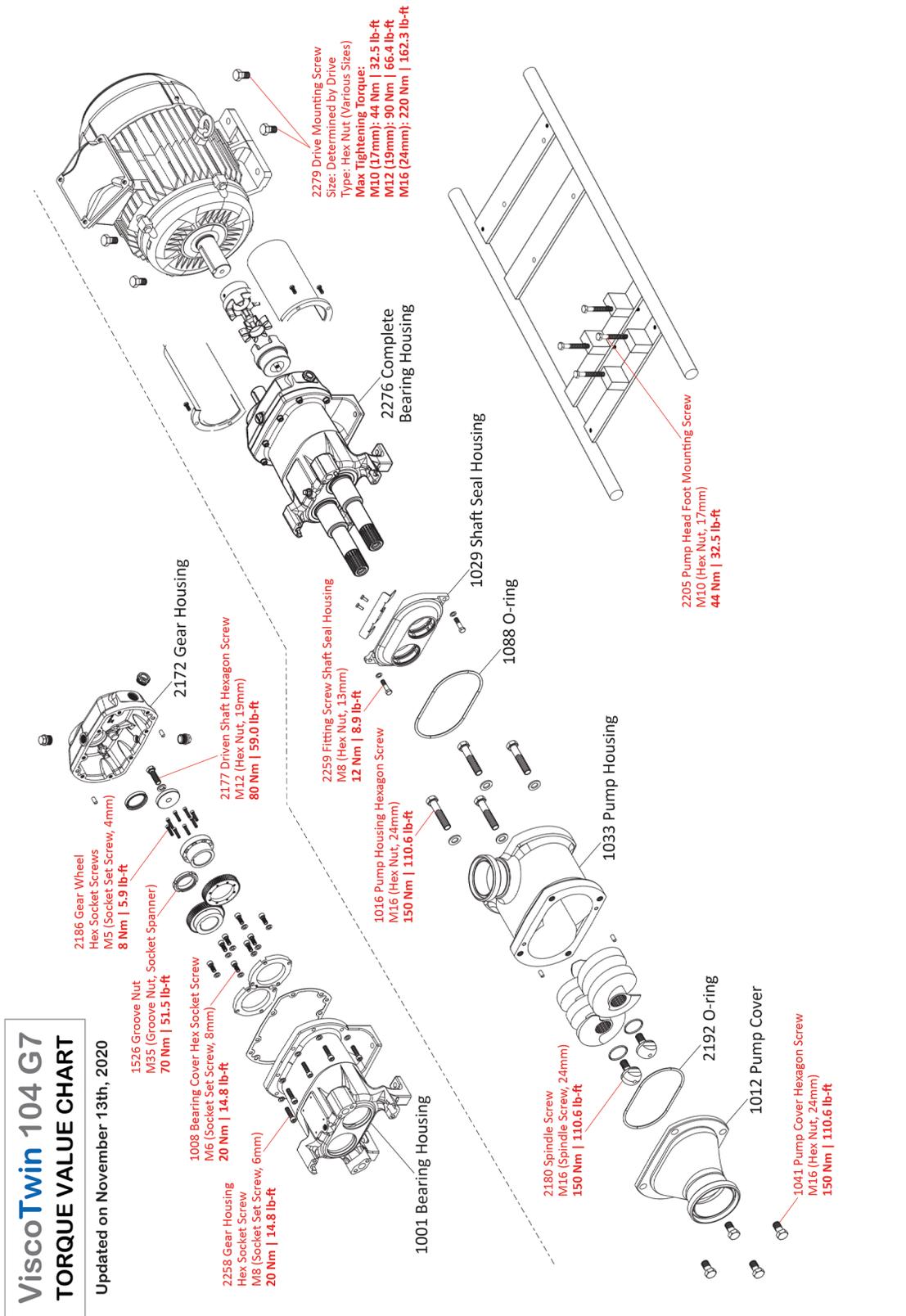
**1. OVERVIEW DRAWING**

**Industrial Mounting**





**3. TORQUE VALUES**



**ViscoTwin 104 G7**  
**TORQUE VALUE CHART**

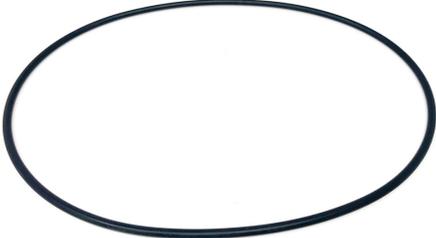
Updated on November 13th, 2020

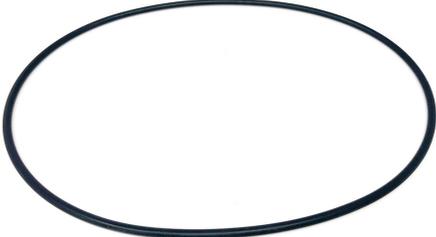


**4. SPARE PARTS**

**4.1 Pump Housing**

<b>VT104 G7</b>	<b>Spindle Bolt</b>	<b>POS. 2180</b>
<b>PART #</b>	<b>23113</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	2205	
<b>SPECS</b>	Hex Style	
<b>NOTES</b>	--	

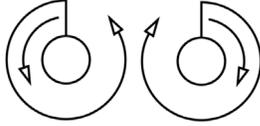
<b>VT104 G7</b>	<b>O-Ring for Pump Face</b>	<b>POS. 2192</b>
<b>PART #</b>	<b>12505</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	FKM	
<b>SPECS</b>	153.5 x 4mm	
<b>NOTES</b>	--	

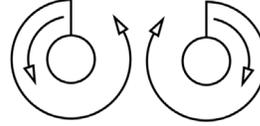
<b>VT104 G7</b>	<b>O-Ring for Pump Face</b>	<b>POS. 2192</b>
<b>PART #</b>	<b>12511</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	EPDM	
<b>SPECS</b>	153.5 x 4mm	
<b>NOTES</b>	--	

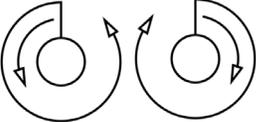
<b>VT104 G7</b>	<b>O-Ring for Spindle Bolt</b>	<b>POS. 2194</b>
<b>PART #</b>	<b>12504</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	FKM	
<b>SPECS</b>	42 x 3mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>O-Ring for Spindle Bolt</b>	<b>POS. 2194</b>
<b>PART #</b>	<b>12510</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	EPDM	
<b>SPECS</b>	42 x 3mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Dowel Pin for Pump Face &amp; Housing</b>	<b>POS. 2195, 2196</b>
<b>PART #</b>	<b>8385</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316L	
<b>SPECS</b>	8mm/16mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Spindle Pair VT104.27</b>	<b>POS. 2202</b>
<b>PART #</b>	<b>12639</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316L	
<b>SPECS</b>	27mm, hardened	
<b>NOTES</b>		

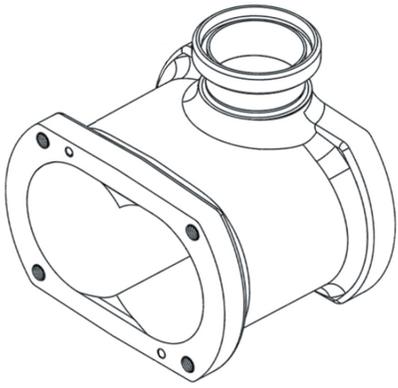
<b>VT104 G7</b>	<b>Spindle Pair VT104.36</b>	<b>POS. 2202</b>
<b>PART #</b>	<b>18489</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316L	
<b>SPECS</b>	36mm, hardened	
<b>NOTES</b>		

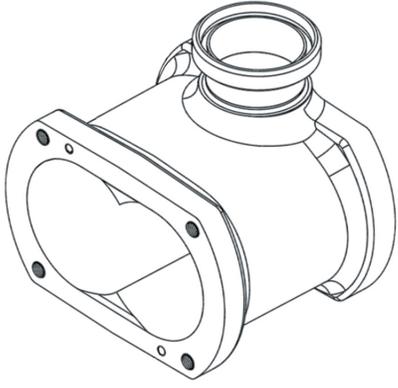
<b>VT104 G7</b>	<b>Spindle Pair VT104.53</b>	<b>POS. 2202</b>
<b>PART #</b>	<b>17516</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316L	
<b>SPECS</b>	53mm, hardened	
<b>NOTES</b>		

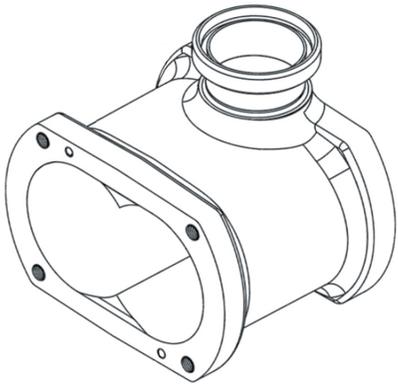
<b>VT104 G7</b>	<b>Pump Face OD3"</b>	<b>POS. 1012</b>
<b>PART #</b>	<b>19158</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti	
<b>SPECS</b>	PF:OD3", Tri-Clamp	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Pump Face OD4"</b>	<b>POS. 1012</b>
<b>PART #</b>	<b>19357</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti	
<b>SPECS</b>	PF:OD4", Tri-Clamp	
<b>NOTES</b>	--	

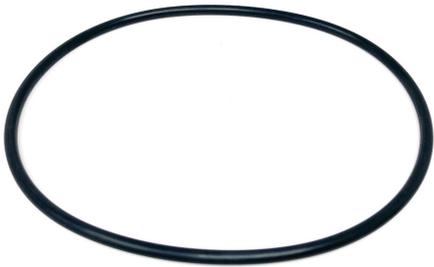
<b>VT104 G7</b>	<b>Hex Head Cap Screw for Pump Face</b>	<b>POS. 1041</b>
<b>PART #</b>	<b>19358</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	A2-70	
<b>SPECS</b>	ISO4017 - M16 x 30mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Pump Housing OD2"</b>	<b>POS. 1033</b>
<b>PART #</b>	<b>19380</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316L	
<b>SPECS</b>	PCP:OD2" Tri-Clamp	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Pump Housing OD2 1/2"</b>	<b>POS. 1033</b>
<b>PART #</b>	<b>19379</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316L	
<b>SPECS</b>	PCP:OD2-1/2" Tri-Clamp	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Pump Housing OD3"</b>	<b>POS. 1033</b>
<b>PART #</b>	<b>19157</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316L	
<b>SPECS</b>	PCP:OD3" Tri-Clamp	
<b>NOTES</b>	--	

**4.2 Seal Housing**

<b>VT104 G7</b>	<b>O-Ring Seal Housing</b>	<b>POS. 1088</b>
<b>PART #</b>	<b>12503</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	FKM	
<b>SPECS</b>	142 x 6.2mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>O-Ring Seal Housing</b>	<b>POS. 1088</b>
<b>PART #</b>	<b>12512</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	EPDM	
<b>SPECS</b>	142 x 6.2mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Elastomer Kit SAMS</b>	<b>POS. 2261 BF</b>
<b>PART #</b>	<b>12367</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	FKM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Elastomer Kit SAMS</b>	<b>POS. 2261 BF</b>
<b>PART #</b>	<b>12368</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	EPDM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Elastomer Kit DAMS</b>	<b>POS. 2261 BC</b>
<b>PART #</b>	<b>12521</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	FKM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Elastomer Kit DAMS</b>	<b>POS. 2261 BC</b>
<b>PART #</b>	<b>12522</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	EPDM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal SAMS</b>	<b>POS. 1303 BF</b>
<b>PART #</b>	<b>11458</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/SiC, FKM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal DAMS</b>	<b>POS. 1303 BF</b>
<b>PART #</b>	<b>12359</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/SiC, EPDM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal SAMS</b>	<b>POS. 1303 BF</b>
<b>PART #</b>	<b>12360</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/TuC, FKM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal SAMS</b>	<b>POS. 1303 BF</b>
<b>PART #</b>	<b>12362</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/TuCKE, EPDM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal SAMS</b>	<b>POS. 1303 BF</b>
<b>PART #</b>	<b>12361</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/TuC, EPDM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal DAMS</b>	<b>POS. 1303 BC</b>
<b>PART #</b>	<b>5012</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/SiC, FKM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal DAMS</b>	<b>POS. 1303 BC</b>
<b>PART #</b>	<b>19279</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/SiC, EPDM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal DAMS</b>	<b>POS. 1303 BC</b>
<b>PART #</b>	<b>12363</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/TuC, FKM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Mechanical Seal DAMS</b>	<b>POS. 1303 BC</b>
<b>PART #</b>	<b>11440</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316Ti/TuC, EPDM	
<b>SPECS</b>	HUHNSEAL, SD: 45mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Seal Housing</b>	<b>POS. 1029</b>
<b>PART #</b>	<b>19472</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316L	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Hex Socket Screw for Seal Housing</b>	<b>POS. 2259</b>
<b>PART #</b>	<b>19098</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	SS	
<b>SPECS</b>	M8 x 35mm	
<b>NOTES</b>	--	

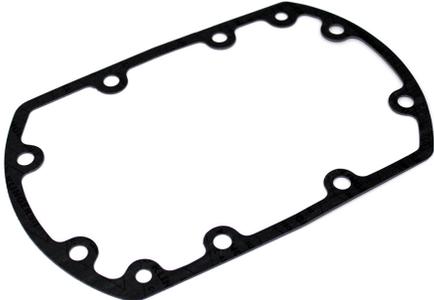
<b>VT104 G7</b>	<b>Protection Shield</b>	<b>POS. 2286</b>
<b>PART #</b>	<b>19368</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	SS	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Hex Bolt for Protection Shield</b>	<b>POS. 2287</b>
<b>PART #</b>	<b>22444</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	SS	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

**4.3 Bearing Housing**

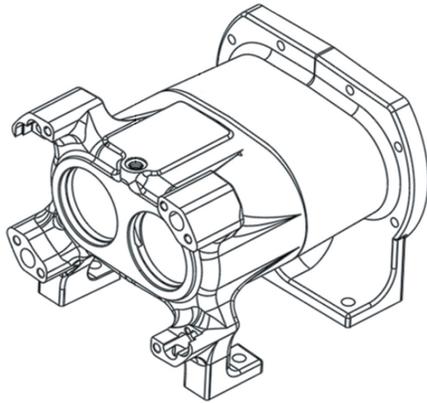
<b>VT104 G7</b>	<b>Key for Coupling</b>	<b>POS. 1183</b>
<b>PART #</b>	<b>12618</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	304	
<b>SPECS</b>	DIN6885 - 8 x 7 x 32mm, with M3 thread	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Shaft Sealing Ring Bearing Housing</b>	<b>POS. 1111</b>
<b>PART #</b>	<b>12529</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	FKM	
<b>SPECS</b>	DIN3760-AS - 50 x 72 x 8mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Flat Gasket Gear Housing</b>	<b>POS. 2198</b>
<b>PART #</b>	<b>12492</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	--	
<b>SPECS</b>	1mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Drive Shaft</b>	<b>POS. 1000</b>
<b>PART #</b>	<b>19091</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Driven Shaft</b>	<b>POS. 2171</b>
<b>PART #</b>	<b>19093</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	316	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Bearing Housing</b>	<b>POS. 1001</b>
<b>PART #</b>	<b>19347</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	SS	
<b>SPECS</b>	Stainless steel cast	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Needle Roller Bearing</b>	<b>POS. 1003</b>
<b>PART #</b>	<b>23503</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	--	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Lock Snap Ring</b>	<b>POS. 1009</b>
<b>PART #</b>	<b>19316</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	1.0503	
<b>SPECS</b>	Spring steel	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Hex Head Cap Screw for Pump Housing</b>	<b>POS. 1016</b>
<b>PART #</b>	<b>23842</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	A2-70	
<b>SPECS</b>	ISO4017-M16 x 85mm, Wrench 24mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Hex Socket Screw for Gear Housing</b>	<b>POS. 2258</b>
<b>PART #</b>	<b>23843</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	A2-70	
<b>SPECS</b>	DIN912, M8 x 20mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Outer Spacer Ring for Ball Bearings</b>	<b>POS. 1121</b>
<b>PART #</b>	<b>12539</b>	
<b>CUSTOMER REFERENCE #</b>	29029	
<b>MATERIAL</b>	SS	
<b>SPECS</b>	outside	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Inner Spacer Ring for Ball Bearing</b>	<b>POS. 1530</b>
<b>PART #</b>	<b>12540</b>	
<b>CUSTOMER REFERENCE #</b>	29028	
<b>MATERIAL</b>	SS	
<b>SPECS</b>	inside	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Spacer Sleeve for Bearings</b>	<b>POS. 1529</b>
<b>PART #</b>	<b>19322</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	SS	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Angular Ball Bearing</b>	<b>POS. 2181</b>
<b>PART #</b>	<b>21963</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	--	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Key for Gear Wheels</b>	<b>POS. 2179</b>
<b>PART #</b>	<b>23343</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	SS	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Venting Valve</b>	<b>POS. 2232</b>
<b>PART #</b>	<b>18757</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	304	
<b>SPECS</b>	1/4"	
<b>NOTES</b>	--	

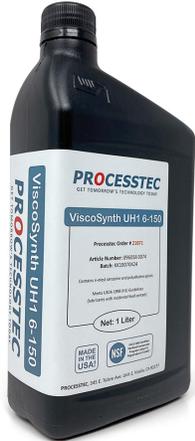
**4.4 Gear Housing**

<b>VT104 G7</b>	<b>Shaft Sealing Ring Gear Housing</b>	<b>POS. 1010</b>
<b>PART #</b>	<b>12530</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	FKM	
<b>SPECS</b>	DIN3760-AS, 32 x 45 x 8mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Magnetic Screw Plug</b>	<b>POS. 2233</b>
<b>PART #</b>	<b>18756</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Aluminium	
<b>SPECS</b>	1/2"	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Oil Level Sight Gauge</b>	<b>POS. 1541</b>
<b>PART #</b>	<b>21766</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	--	
<b>SPECS</b>	G3/4"	
<b>NOTES</b>	--	

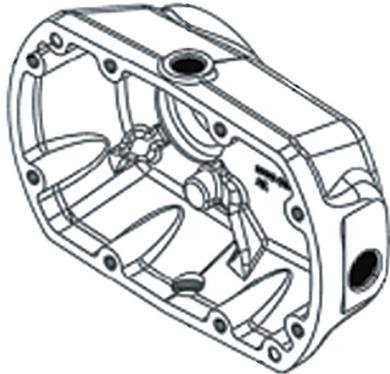
<b>VT104 G7</b>	<b>Gasket for Oil Level Sight Gauge</b>	<b>POS. 1541 a</b>
<b>PART #</b>	<b>23665</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	FKM	
<b>SPECS</b>	Gasket for Oil Level Sight Gauge	
<b>NOTES</b>	In set of 5 only	

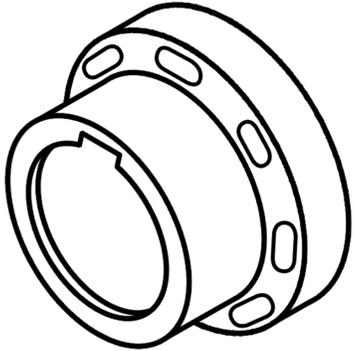
<b>VT104 G7</b>	<b>Gear Oil Bearing Housing VT</b>	<b>POS. 2170</b>
<b>PART #</b>	<b>21871</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	--	
<b>SPECS</b>	1 L, foodgrade	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Hex Socket Screw for Bearing Cover</b>	<b>POS. 1008</b>
<b>PART #</b>	<b>19341</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Steel 10.9	
<b>SPECS</b>	DIN6912 - M8 x 25mm, B=22mm, Low profile socket head	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Bearing Cover</b>	<b>POS. 1227</b>
<b>PART #</b>	<b>19096</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	C45	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Gear Wheel Nut for Drive Shaft</b>	<b>POS. 1526</b>
<b>PART #</b>	<b>19320</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	SS	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Gear Housing</b>	<b>POS. 2172</b>
<b>PART #</b>	<b>19414</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	SS	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Gear Wheel Collar Driven Shaft</b>	<b>POS. 2176</b>
<b>PART #</b>	<b>19327</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	--	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Hex Bolt for Driven Shaft</b>	<b>POS. 2177</b>
<b>PART #</b>	<b>19310</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Steel 10.9	
<b>SPECS</b>	ISO4017 - M12 x 40mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Press Ring Gear Wheel Driven Shaft</b>	<b>POS. 2178</b>
<b>PART #</b>	<b>19333</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	304	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Gear Wheel Drive Shaft</b>	<b>POS. 2183</b>
<b>PART #</b>	<b>12611</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	AISI 5115, hardened	
<b>SPECS</b>	49 teeth, b=16mm, module 1,5	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Gear Wheel Driven Shaft</b>	<b>POS. 2184</b>
<b>PART #</b>	<b>12610</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	AISI 5115, hardened	
<b>SPECS</b>	49 teeth, B=16mm, module 1,5	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Hex Socket Screw for Gear Synchronization Lock Ring</b>	<b>POS. 2186</b>
<b>PART #</b>	<b>18782</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Steel 12.9	
<b>SPECS</b>	DIN912, M5 x 25mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Dowel Pin for Gear Housing</b>	<b>POS. 2256</b>
<b>PART #</b>	<b>18764</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	303	
<b>SPECS</b>	DIN7 - 8m6 x 20mm, undersize	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Lock Washer for Bearing Cover Screw</b>	<b>POS. 2326</b>
<b>PART #</b>	<b>19081</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	--	
<b>SPECS</b>	--	
<b>NOTES</b>	--	

**4.5 Drive Train**

<b>VT104 G7</b>	<b>Pump Hub 42/55 SIT</b>	<b>POS. 2247</b>
<b>PART #</b>	<b>21702</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Aluminium	
<b>SPECS</b>	SIT, BS:28mm	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Motor Hub 42/55 NEMA 21X</b>	<b>POS. 2248</b>
<b>PART #</b>	<b>21704</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Aluminium	
<b>SPECS</b>	SIT, BS:1-3/8"	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Motor Hub 42/55 NEMA 25X</b>	<b>POS. 2248</b>
<b>PART #</b>	<b>21705</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Aluminium	
<b>SPECS</b>	SIT, BS:1-5/8"	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Motor Hub 42/55 NEMA 28X</b>	<b>POS. 2248</b>
<b>PART #</b>	<b>21706</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Aluminium	
<b>SPECS</b>	SIT, BS:1-7/8"	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Motor Hub 42/55 NEMA 32X</b>	<b>POS. 2248</b>
<b>PART #</b>	<b>21707</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	Aluminium	
<b>SPECS</b>	SIT, BS:2-1/8"	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>Coupling Spider 42/55 Red</b>	<b>POS. 2249</b>
<b>PART #</b>	<b>7115</b>	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	PU	
<b>SPECS</b>	SIT, 98 42/55 - red	
<b>NOTES</b>	--	

<b>VT104 G7</b>	<b>W22 Severe Duty Motor</b>	<b>POS. 3003</b>
<b>PART #</b>	various	
<b>CUSTOMER REFERENCE #</b>		
<b>MATERIAL</b>	variable	
<b>SPECS</b>	variable	
<b>NOTES</b>	--	